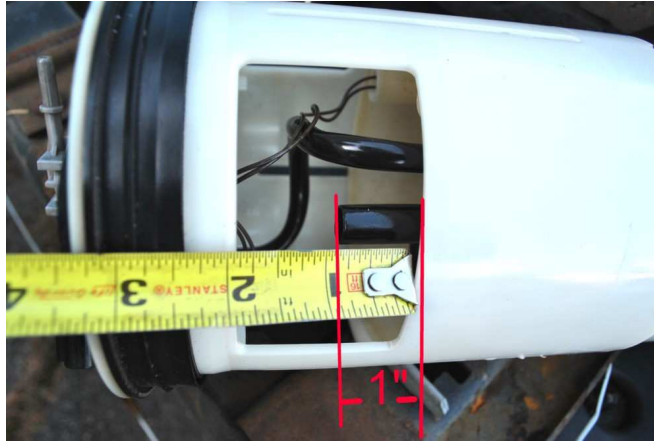
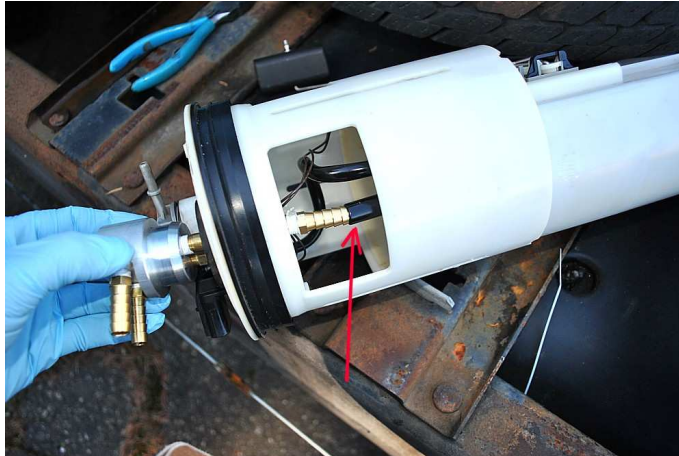


Dodge/Cummins Fuel Tank Sump Spigot Repair Kit

1. Remove Tank Sump Unit. Drain and clean the unit before proceeding.
2. Remove old spigot from the top of the tank unit. Be sure not to damage the rubber seal gasket. You will need to cut the old sump hose from the spigot. Cut it 1" from the top lip of the lower sliding piece of the tank unit.



3. Tighten all fittings on the new spigot. Place the new spigot in the hole with the gasket in place. Use a pair of pliers to hold the sump hose while inserting the hose barb for the FEED (long one). You may need to heat the plastic hose with a heat gun to soften it so it will slide on.
4. Press the spigot in place carefully and make sure the gasket remains in place.



5. Reinstall the tank unit and use the supplied Marine Grade hose and hose clamps to connect the spigot barbs to the steel line on the frame. Be sure to connect the feed and return lines correctly. You may need to cut back the steel lines.

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